

Automated MES recipe generation for global clinical Biotech Facility. POMSnet enabled Tech Transfer process to automatically transfer master data from PLM to MES only 13 total recipe templates to manage the entire downstream biotech facility. Approved MES recipes ready for execution in minutes! Eliminated hundreds of man-hours of manual data entry, recipe configuration, recipe reviews, recipe testing, recipe reviews. Peer voted.

POMS Corporation's truly web based POMSnet MES application with its out of the box SPEED project package and ability to be fully hosted in the Cloud allowed us to achieve our project goals for a validated material management and traceability MES application in 3 months.

Customer,

VP Finance and Project Management



#### **Seamless Upgrade**

Site upgraded after 10 years of being mothballed to latest release without any changes or revalidation to 100's of recipes. Site systems were upgraded in place.

#### **Recipe Preservations Upgrade**

Corporate program with over 10 various biotech and pharma facilities upgraded to latest release after 5 years of no upgrades without any changes or revalidation to 1000's of recipes. Site systems were upgraded in place.

# **POMS***net* Aims at the Bottom Line for Lifescience Companies

A globally ranked top tier biotech customer implemented POMS*net* MES and delivered financial results. Proof that MES drives business performance and best practices. Implementation delivered a flexible manufacturing facility that produces complex commercial products and a culture of digital transformation and quality:

- 25% Increase in material preparation throughput
- 70% Increase in number of quality released batches
- 1,000 unique product recipes created
- Finished over 100,000 batches in 3.5 years

#### **Contact Us:**

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Join the MES community at our LinkedIn page and follow us for updates about our network.



Join our newsletter at POMS.com for tips and tricks

## POMS



## Next Generation Digital Delivery





www.poms.com

### **POMS Delivers Smart Manufacturing**

POMS Corporation offers comprehensive 3rd Generation 100% Web or secure Cloud based Manufacturing Execution System (MES) products for Biopharmaceutical, Medical Device, and Consumer Packaged Goods

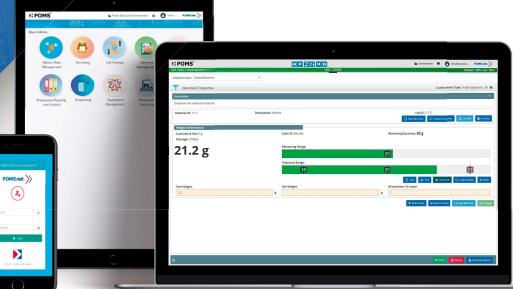








Web based on premise or secure cloud based options available to fit any life science company from start-up to global multi-site.



Our product grows as our customers grow and best practices are shared across our user community easily.



#### Market Leadership

POMS has over 25,000 users globally and is in use at over 40% of the top 50 biopharmaceutical manufacturers. With over 30 years of experience POMS is the MES choice for Life Science companies



#### Lifesciene Breadth

POMSnet is managing the most complex and valued biopharmaceutical facilities in the world, Oral Solid Dose, Cell and Gene Therapy, API production, Medical Device



#### **Technology** Leadership

HTML5 and Microsoft .NET technology enabled POMSnet has proven cloud and IoT are viable technologies through several current installations. Our 3rd Generation Mobile/Touch technology is aligned with current trends enabling productivity and mobility

for users.



#### **Best Value**

Initial project costs enable many manufacturers to complete an MES journey so they can focus on production and not IT projects. Benefits far exceed the costs when POMS is chosen.

### **POMS***net* MES Designed for Your Digital **Life Science Business**

#### Order Management

ERP integration or stand alone functionality that manages work orders for production. Built in flexibility with best practices designed in.

#### **Equipment Management**

Control and record the equipment in any production process via electronic logbooks. Rules and status configurations.

#### Weigh & Dispense

Pre built with industry leading best practices for variety of material weighing. Efficiently provide agility to workforce operations and GMP standards.

#### Personnel Management

Active directory, training management, and secure biometric sign-on ensures a ready work force.



#### Material **Management**

Flexible adding materials or reconciliation functions controls the integrity of raw materials and finished goods in real-time.

#### **Specification Management**

Recipe authoring in an easy to use graphical user interface which includes over 100+ S88 phases library objects ready to use out-of-the-box.

#### Quality **Management**

From 21CFR Part 11 Electronic signatures and records to FEFO inventory effectively meet regulatory compliance automatically,

#### Reports, **Electronic Batch** Records, Review-By-**Exception**

Secure digital data available on any device, any time, any where to make decisions.